



TECHNICAL PAINT SERVICES

P139 AIR DRYING FINISH FOR THERMOPLASTIC

Features:

A fast drying, single pack paint suitable for direct application to thermoplastics such as ABS, Polystyrene, Polymethyl Methacrylate and Cellulose Acetate Butyrate. Exhibits excellent scuff and abrasion resistance and does not affect tensile strength.

Availability:

BS4800 colour range and Clear in 5, 2.5 and 1 Litre containers.

Volume Solids:

42% ± 3% (BS 3900 Part A10).

Preparation:

The substrate must be thoroughly clean, dry and free from dust, and grease. It is recommended that degreasing is carried out using PTR139 Thinners.

Application:

By conventional or automatic spray. Mix approximately 60 parts P139 with 40 parts PTR139 Thinners to achieve a satisfactory spraying viscosity.

Coverage:

Approximately 50 - 60 sq metres per 5 Litres, depending on surface profile.

Drying:

Touch dry: 20 - 30 minutes @ 20°C.

Hard dry: 1 hour @ 20°C.

Maximum adhesion: 12 hours.

The foregoing information is given in good faith, based upon tests and experience. It should be noted that recommendations are made without guarantee, as the use of this product is beyond our control.
See Standard Conditions of Sale.

Before using any product, please read the appropriate Material Safety Data Sheet and carry out a full risk assessment for the intended use and method of application.